

INCLUDING: OPERATION, INSTALLATION & MAINTENANCE

615010

RELEASED:9-28-56
REVISED:2-24-94
(REV. G) IPP/PSE

615010 DRAIN ARM & FUNNEL ASSEMBLY

**IMPORTANT: READ THIS MANUAL CAREFULLY BEFORE INSTALLING,
OPERATING OR SERVICING THIS EQUIPMENT.**

GENERAL DESCRIPTION

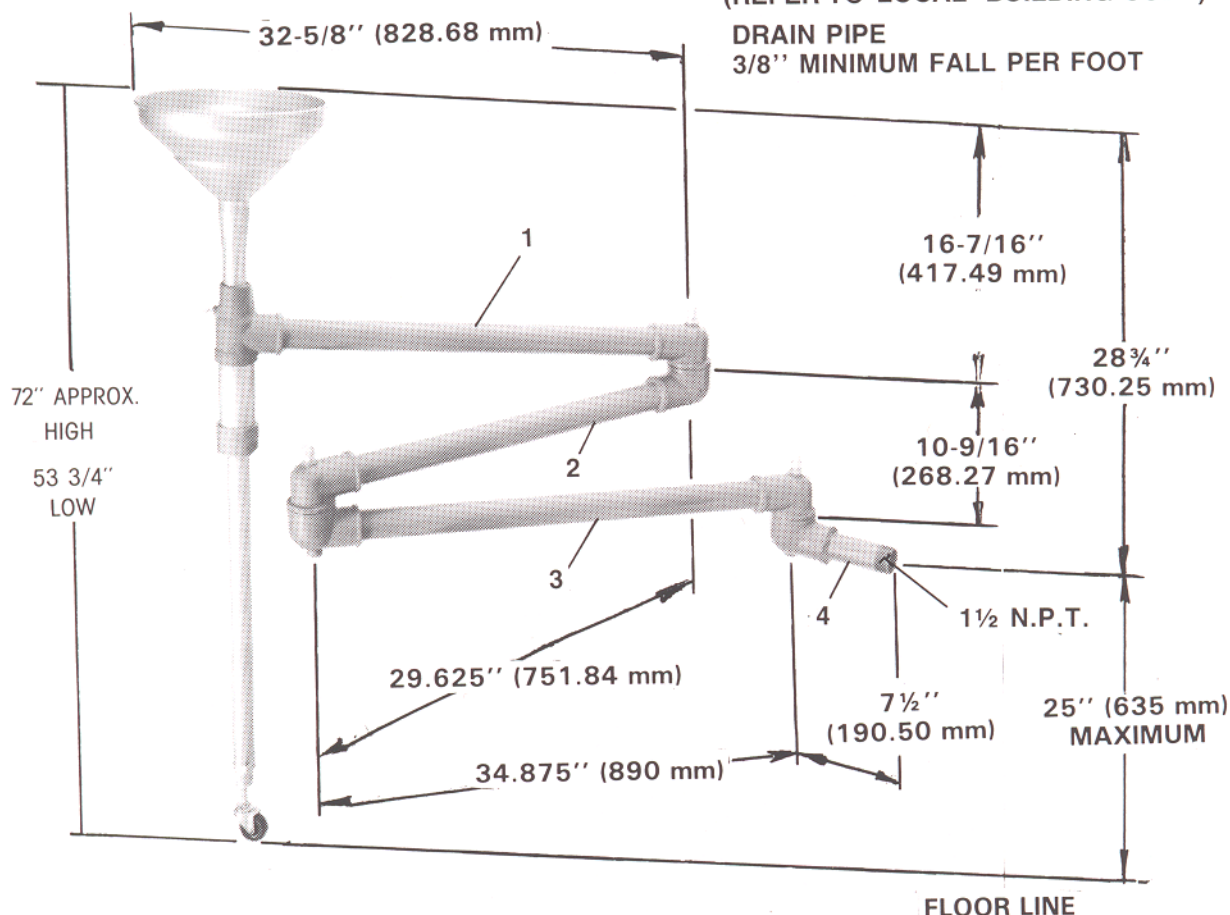
The 615010 Drain arm and Funnel Assembly is a three section drain arm with screened funnel and a 1½ N.P.T. (M) pipe thread outlet. Customer to furnish outlet connection and oil storage tank. The outlet connection must be mounted 25 inches (635 mm) from the floor.

The 2502 funnel is 11½ inches (292.11 mm) in diameter. This funnel can be raised another 11 inches (279.4 mm) by loosening Y66-51-C screw and adjusting 3756 drain tube. Three section drain will extend 9 feet (2743.2 mm)

INSTALLATION RECOMMENDATIONS

**STORAGE TANK
3' MINIMUM BELOW GROUND SURFACE
(REFER TO LOCAL BUILDING CODE)**

DRAIN PIPE
3/8" MINIMUM FALL PER FOOT



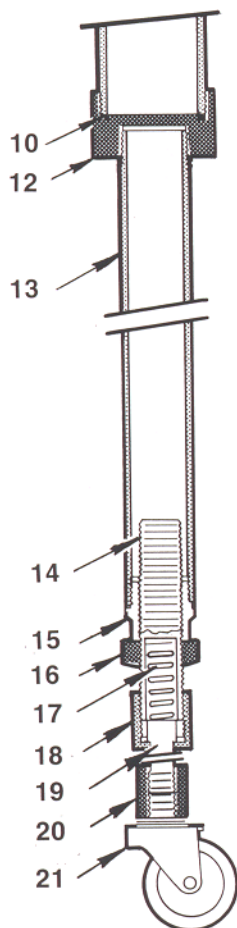
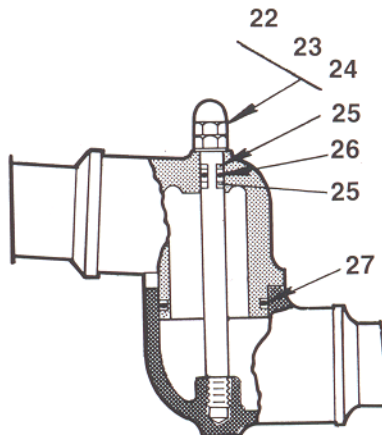
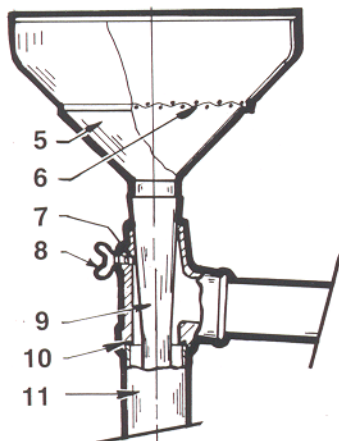
REF.	PART NO.	QTY.	DESCRIPTION
1	61214		ARM
2	467-1		ARM ASS'Y.
3	467-2		ARM ASS'Y.
4	1082		ARM

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PARTS LIST



REF.	PART NO.	QTY.	DESCRIPTION
5	2502		FUNNEL
6	76884		SCREEN
7	2396		PLUG
8	Y66-51-C		SCREW
9	3104-1		DRAIN TUBE
10	F61-44	(2)	GASKET
11	3756		TUBE
12	79193		ADAPTER
13	72695		TUBE
14	72696		ROD
15	72697		ADAPTER
16	Y11-116-C		NUT
17	24016		SPRING
18	79194		CAP
19	79195		ADAPTER
20	79292		ADAPTER
21	Y33-9		CASTER
22	Y85-28-C	(3)	CAP NUT
23	Y11-8-C	(3)	NUT
24	F15-27-C	(3)	WASHER
25	Y118-110	(6)	BACK-UP RING
26	Y325-110	(3)	"O" RING
27	Y325-229	(3)	"O" RING

1781 ELBOW AND ARM ASS'Y. CONSISTS OF ITEMS 1 AND 5 THRU 21.

66556 DRAIN ARM CONSISTS OF ITEMS 10 (1) AND 12 THRU 21.